

DUO Combined Air Driven / Manual Hydraulic Hand Pump Units

Index for drawings
What do we offer?

Our Micropac® DUO is a combination unit which utilises an air-driven pump, and one of our hydraulic hand pumps which gives you the flexibility to move lots of fluid with no effort, and then fine tune by hand up to your desired test pressure.

Air driven pumps are available with flow rates up to 8L/min ("Hi-Flo" units), or maximum pressures up to 700 bar ("Compact" units.)

Hydraulic hand pumps can be single-speed or two-speed. Options from 50 bar to 700 bar max pressure.

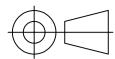
These pumps are then fitted to our 316 stainless steel two-wheel trolleys, with capacity of 20L or 50L.

See Datasheet 250002900 for ordering codes.



Page	Drawing Number	Description
2	DUO-C-MW-2T	DUO unit, with a "Compact" air driven pump, coupled with a Single Speed "MW" hand pump, fitted on a 20 litre two-wheel trolley.
3	DUO-C-MW-5T	DUO unit, with a "Compact" air driven pump, coupled with a Single Speed "MW" hand pump, fitted on a 50 litre two-wheel trolley.
4	DUO-H-MW-5T	DUO unit, with a "Hi-Flo" air driven pump, coupled with a Single Speed "MW" hand pump, fitted on a 50 litre two-wheel trolley.
5	DUO-C-MD-2T	DUO unit, with a "Compact" air driven pump, coupled with a Two Speed "MD" hand pump, fitted on a 20 litre two-wheel trolley.
6	DUO-C-MD-5T	DUO unit, with a "Compact" air driven pump, coupled with a Two Speed "MD" hand pump, fitted on a 50 litre two-wheel trolley.
7	DUO-H-MD-5T	DUO unit, with a "Hi-Flo" air driven pump, coupled with a Two Speed "MD" hand pump, fitted on a 50 litre two-wheel trolley.

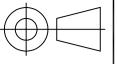
DOUBT, ASK THIRD ANGLE PROJECTION



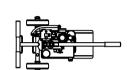
TOLERANCES UNLESS OTHERWISE STATED GENERAL TOLERANCES RIGHT ANGLE BENDS & NO DEC. PLACE +/-1.0mm OTHER ANGLES +/-1° ONE DEC. PLACE +/-0.3mm MACHINED DIAMETERS

TWO DEC. PLACE +/-0.1mm CONCENTRIC WITHIN +/-0.1mm T.I.R.

SCREW THREADS ARE ISO METRIC COARSE PITCH TOL. 6g/6H (MED. FIT) TO BS3643
WIRE DIA./PLATE THICKNESS TO COMMERCIAL LIMITS
GEOMETRICAL TOLERANCING TO BS308 PART 3

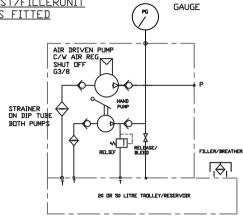


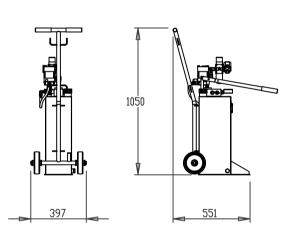
PRESSURE DUTLET G1/4 MALE CONED





HYDRAULIC CIRCUIT STANDARD TEST/FILLERUNIT NOTE OPTIONS FITTED





UNLESS OTHERWISE STATED:

DIMENSIONS IN MILLIMETRES SURFACE FINISH IN MICROMETRES





UNIT MANUFACTURED FROM STANDARD SARUM HYDRAULICS MICROPAC PUMP COMPONENTS

AIR DRIVEN PUMP SECTION: "COMPACT" MODEL SHOWN

SEE DATASHEET FOR MODELS 'COMPACT' UNITS UP TO 3.6 LITRES/MINUTE

OR UP TO 740 BAR

MATERIALS OF CONSTRUCTION:

STAINLESS STEEL WETTED PARTS, ANDDISED ALLOY AND PLATED STEEL EXTERNAL NITRILE SEALS, POLYURETHANE MAIN SEAL AS STANDARD

OTHER OPTIONS AVAILABLE, CONSULT FACTORY.
MANUAL HAND PUMP SECTION: "MW" SINGLE-SPEED PUMP SHOWN

SEE DATASHEET FOR MODELS "MW" UNITS, MULTIPLE MODELS FROM 50 BAR TO 700 BAR MAX PRESSURE.

MATERIALS OF CONSTRUCTION:

-3 UNITS STAINLESS STEEL 316, 303, 304, 302, 431, 420, CW307G ALUMINIUM BRONZE

-A UNITS ANDDISED ALLDY & PLATED STEEL EXTERNAL. STAINLESS STEEL WETTED. SEALS: NITRILE, FILLED PTFE, PTFE, UHMVP.

OPERATING TEMPERATURE RANGE -20 TO +80 DEGREE C SUBJECT TO FLUID

WORKING FLUIDS: MINERAL DIL, WATER OR OTHER. CONSULT FACTORY

MASS 27KG APPROX

AIR DRIVEN PUMP MAX PRESSURE SET ON AIR REGULATOR, LOCKABLE TWIST KNOB INLET CHECK VALVE: SOFT SEAT. REPLACEMENT SERVICE KITS AVAILABLE

DUTLET CHECK VALVE STAINLESS STEEL POPPET. REPLACEMENT SERVICE KITS AVAILABLE. 63mm PRESSURE GAUGE OPTIONAL, SHOWN FITTED.

20 LITRE 2-WHEEL TROLLEY SHOWN, 50 LITRE MODEL ALSO AVAILABLE.

13. DUTLET HOSES AND ADAPTOR FITTINGS AVAILABLE. CONSULT FACTORY.

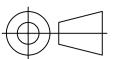
REMOVE SHARP EDGES CUPYRIGHT 2022 SARUM HYDRAULICS LTD. SARUM HYDRAULICS LTD SARUM SALISBURY, SP4 6EB, UK HYDRAULICS/ www.sarum-hydraulics.co.uk TITLE INST DRAWING: DUO, COMPACT, SINGLE-SPEED, 20L TROLLEY MATERIAL PER NOTES FIRST ISSUE 08/22 FINISH PER NOTES D.C.N. CHANGE DESCRIPTION & DATE DATE IMPLEMENTED

DRAWNNO APP CHKD SCALE F SIZE SHEET ΠF CAD 2-D DUD-C-MW-2T

DRAWING NO.



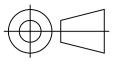
IN DOUBT, ASK THIRD ANGLE PROJECTION

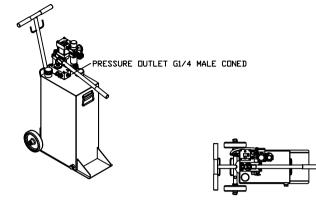


TOLERANCES UNLESS OTHERWISE STATED GENERAL TOLERANCES RIGHT ANGLE BENDS & NO DEC. PLACE +/-1.0mm OTHER ANGLES +/-1°

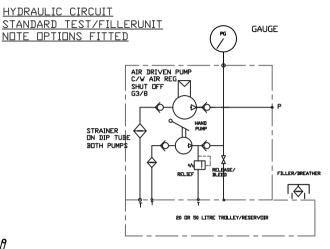
DNE DEC. PLACE +/-0.3mm MACHINED DIAMETERS
TWO DEC. PLACE +/-0.1mm CONCENTRIC WITHIN +/-0.1mm T.I.R.

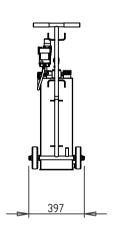
SCREW THREADS ARE ISO METRIC COARSE PITCH TOL. 69/6H (MED. FIT) TO BS3643
WIRE DIA./PLATE THICKNESS TO COMMERCIAL LIMITS GEOMETRICAL TOLERANCING TO BS308 PART 3





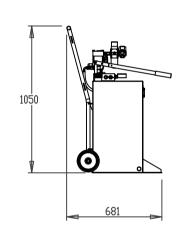


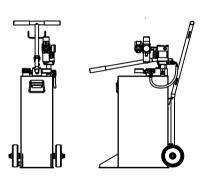




UNLESS OTHERWISE STATED:

DIMENSIONS IN MILLIMETRES





UNIT MANUFACTURED FROM STANDARD SARUM HYDRAULICS MICROPAC PUMP COMPONENTS

AIR DRIVEN PUMP SECTION: "COMPACT" MODEL SHOWN

SEE DATASHEET FOR MODELS 'COMPACT' UNITS UP TO 3.6 LITRES/MINUTE

OR UP TO 740 BAR

MATERIALS OF CONSTRUCTION:

STAINLESS STEEL WETTED PARTS, ANDDISED ALLDY AND PLATED STEEL EXTERNAL NITRILE SEALS, POLYURETHANE MAIN SEAL AS STANDARD

OTHER OPTIONS AVAILABLE, CONSULT FACTORY.
MANUAL HAND PUMP SECTION: "MW" SINGLE-SPEED PUMP SHOWN

SEE DATASHEET FOR MODELS

'MW' UNITS, MULTIPLE MODELS FROM 50 BAR TO 700 BAR MAX PRESSURE. MATERIALS OF CONSTRUCTION:

-A UNITS STAINLESS STEEL 316, 303, 304, 302, 431, 420, CW307G ALUMINIUM BRONZE -A UNITS ANDDISED ALLDY & PLATED STEEL EXTERNAL, STAINLESS STEEL WETTED. SEALS: NITRILE, FILLED PTFE, PTFE, UHMWP.

- OPERATING TEMPERATURE RANGE -20 TO +80 DEGREE C SUBJECT TO FLUID
- DIMENSIONS IN mm
- WORKING FLUIDS: MINERAL DIL, WATER DR DTHER. CONSULT FACTORY

MASS 34KG APPROX

AIR DRIVEN PUMP MAX PRESSURE SET ON AIR REGULATOR, LOCKABLE TWIST KNOB

INLET CHECK VALVE SOFT SEAT. REPLACEMENT SERVICE KITS AVAILABLE
DUTLET CHECK VALVE STAINLESS STEEL POPPET. REPLACEMENT SERVICE KITS AVAILABLE.
63mm PRESSURE GAUGE OPTIONAL SHOWN FITTED.

12. 50 LITRE 2-WHEEL TROLLEY SHOWN. 20 LITRE MODEL ALSO AVAILABLE.
13. DUTLET HOSES AND ADAPTOR FITTINGS AVAILABLE. CONSULT FACTORY.

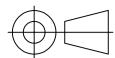
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08/22	MATERIAL PER NOTES	
DATE IMPLEMENTED	FINISH PER NOTES	$\exists h \ell$
		INST DRAWING: DUO, COMPACT, SINGLE-SPEED, 50L TROLLEY 08/22 MATERIAL PER NOTES

DRAWNN□		APP		
		CHKD		
SCALE F	SIZE	SHEET	ΟF	
CAD 2-D	DUD-C-	-MW-5T		

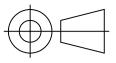
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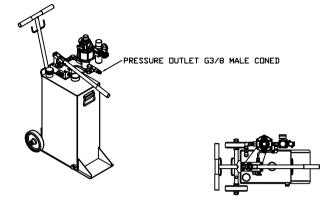
IN DOUBT, ASK THIRD ANGLE PROJECTION



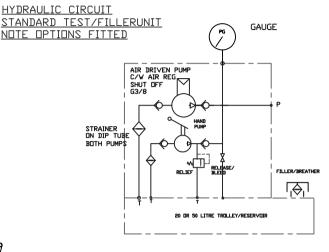
TOLERANCES UNLESS OTHERWISE STATED GENERAL TOLERANCES RIGHT ANGLE BENDS & NO DEC. PLACE +/-1.0mm OTHER ANGLES +/-1° ONE DEC. PLACE +/-0.3mm
TWO DEC. PLACE +/-0.1mm MACHINED DIAMETERS CONCENTRIC WITHIN

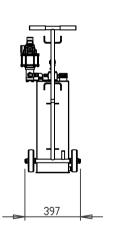
+/-0.1mm T.I.R. SCREW THREADS ARE ISO METRIC COARSE PITCH TOL. 6g/6H (MED. FIT) TO BS3643
WIRE DIA./PLATE THICKNESS TO COMMERCIAL LIMITS
GEOMETRICAL TOLERANCING TO BS308 PART 3

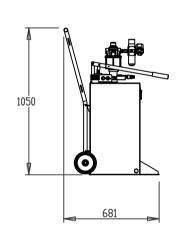


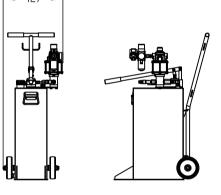












UNIT MANUFACTURED FROM STANDARD SARUM HYDRAULICS MICROPAC PUMP COMPONENTS

AIR DRIVEN PUMP SECTION: "HI-FLO" MODEL SHOWN SEE DATASHEET FOR MODELS

"HI-FLO" UNITS UP TO 8.2 LITRES/MINUTE

OR UP TO 125 BAR

MATERIALS OF CONSTRUCTION:

STAINLESS STEEL WETTED PARTS, ANDDISED ALLOY AND PLATED STEEL EXTERNAL NITRILE SEALS, POLYURETHANE MAIN SEAL AS STANDARD

OTHER OPTIONS AVAILABLE, CONSULT FACTORY.
MANUAL HAND PUMP SECTION: "MW" SINGLE-SPEED PUMP SHOWN

SEE DATASHEET FOR MODELS

"MW" UNITS, MULTIPLE MODELS FROM 50 BAR TO 700 BAR MAX PRESSURE. MATERIALS OF CONSTRUCTION:

-A UNITS STAINLESS STEEL 316, 303, 304, 302, 431, 420, CW307G ALUMINIUM BRONZE -A UNITS ANDDISED ALLOY & PLATED STEEL EXTERNAL STAINLESS STEEL WETTED. SEALS: NITRILE, FILLED PTFE, PTFE, UHMWP.

OPERATING TEMPERATURE RANGE -20 TO +80 DEGREE C SUBJECT TO FLUID

DIMENSIONS IN mm

WORKING FLUIDS: MINERAL DIL, WATER OR OTHER. CONSULT FACTORY

MASS 38KG APPROX

AIR DRIVEN PUMP MAX PRESSURE SET ON AIR REGULATOR, LOCKABLE TWIST KNOB INLET CHECK VALVE: SOFT SEAT. REPLACEMENT SERVICE KITS AVAILABLE DUTLET CHECK VALVE: STAINLESS STEEL POPPET. REPLACEMENT SERVICE KITS AVAILABLE.

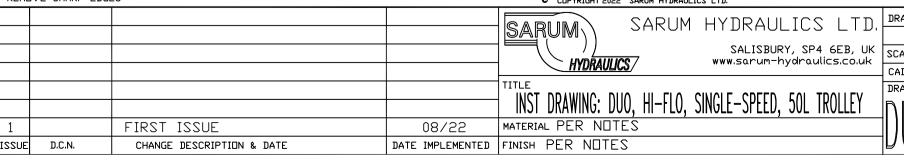
63mm PRESSURE GAUGE OPTIONAL, SHOWN FITTED.

50 LITRE 2-WHEEL TROLLEY.

13. DUTLET HOSES AND ADAPTOR FITTINGS AVAILABLE. CONSULT FACTORY.

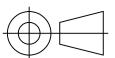
UNLESS OTHERWISE STATED: DIMENSIONS IN MILLIMETRES SURFACE FINISH IN MICROMETRES REMOVE SHARP EDGES

CUPYRIGHT 2022 SARUM HYDRAULICS LTD.



	DRAWNN□	APP	
		CHKD	
	scale F SIZE	SHEET	OF
CAD 2-D DUD-H-MW-5T			
	DRAWING NO.		

DOUBT, ASK THIRD ANGLE PROJECTION

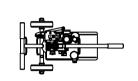


TOLERANCES UNLESS OTHERWISE STATED GENERAL TOLERANCES RIGHT ANGLE BENDS & NO DEC. PLACE +/-1.0mm OTHER ANGLES +/-1° ONE DEC. PLACE +/-0.3mm
TWO DEC. PLACE +/-0.1mm MACHINED DIAMETERS

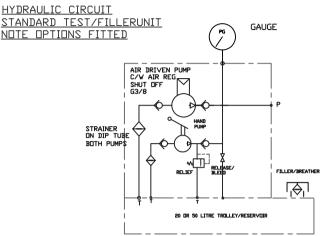
CONCENTRIC WITHIN +/-0.1mm T.I.R.

SCREW THREADS ARE ISO METRIC COARSE PITCH TOL. 6g/6H (MED. FIT) TO BS3643
WIRE DIA./PLATE THICKNESS TO COMMERCIAL LIMITS
GEOMETRICAL TOLERANCING TO BS308 PART 3





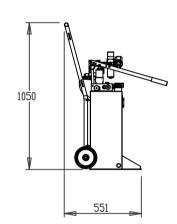






UNLESS OTHERWISE STATED:

DIMENSIONS IN MILLIMETRES SURFACE FINISH IN MICROMETRES







UNIT MANUFACTURED FROM STANDARD SARUM HYDRAULICS MICROPAC PUMP COMPONENTS

AIR DRIVEN PUMP SECTION: "COMPACT" MODEL SHOWN

SEE DATASHEET FOR MODELS 'COMPACT' UNITS UP TO 3.6 LITRES/MINUTE

OR UP TO 740 BAR

MATERIALS OF CONSTRUCTION:

MAIERIALS STEEL WETTED PARTS, ANODISED ALLOY AND PLATED STEEL EXTERNAL NITRILE SEALS, POLYURETHANE MAIN SEAL AS STANDARD OTHER OPTIONS AVAILABLE, CONSULT FACTORY.

MANUAL HAND PUMP SECTION. "MD" TWO-SPEED PUMP SHOWN

SEE DATASHEET FOR MODELS 'MD' UNITS 450 BAR OR 700 BAR MAX PRESSURE. MATERIALS OF CONSTRUCTION:

STAINLESS STEEL 316, 303, 304, 302, 431, 420, CW307G ALUMINIUM BRONZE

SEALS: NITRILE, FILLED PTFE, PTFE, UHMWP.

OPERATING TEMPERATURE RANGE -20 TO +80 DEGREE C SUBJECT TO FLUID

WORKING FLUIDS: MINERAL DIL, WATER OR OTHER. CONSULT FACTORY

MASS 28KG APPROX

AIR DRIVEN PUMP MAX PRESSURE SET ON AIR REGULATOR, LOCKABLE TWIST KNOB INLET CHECK VALVE: SOFT SEAT. REPLACEMENT SERVICE KITS AVAILABLE

DUTLET CHECK VALVE STAINLESS STEEL POPPET. REPLACEMENT SERVICE KITS AVAILABLE. 63mm PRESSURE GAUGE OPTIONAL. SHOWN FITTED.

20 LITRE 2-WHEEL TROLLEY SHOWN, 50 LITRE MODEL ALSO AVAILABLE.

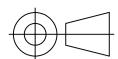
13. DUTLET HOSES AND ADAPTOR FITTINGS AVAILABLE. CONSULT FACTORY.

CUPYRIGHT 2022 SARUM HYDRAULICS LTD.

REMOVE SHARP EDGES SARUM HYDRAULICS LTD. SARUM SALISBURY, SP4 6EB, UK HYDRAULICS/ www.sarum-hydraulics.co.uk TITLE DRAWING: DUO, COMPACT, TWO-SPEED, 20L TROLLEY MATERIAL PER NOTES FIRST ISSUE 08/22 FINISH PER NOTES DATE IMPLEMENTED D.C.N. CHANGE DESCRIPTION & DATE

	DRAWNN□	APP						
'		CHKD						
	SCALE F SIZE	SHEET	OF					
CAD 2-D DUD-C-MD-2T								
	TRAVING NO.							

DOUBT, ASK THIRD ANGLE PROJECTION

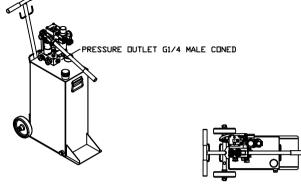


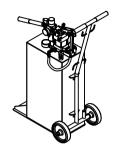
TOLERANCES UNLESS OTHERWISE STATED GENERAL TOLERANCES RIGHT ANGLE BENDS & NO DEC. PLACE +/-1.0mm OTHER ANGLES +/-1° MACHINED DIAMETERS

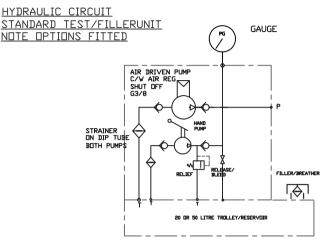
ONE DEC. PLACE +/-0.3mm
TWO DEC. PLACE +/-0.1mm CONCENTRIC WITHIN +/-0.1mm T.I.R.

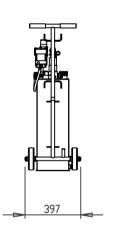
SCREW THREADS ARE ISO METRIC COARSE PITCH TOL. 6g/6H (MED. FIT) TO BS3643
WIRE DIA./PLATE THICKNESS TO COMMERCIAL LIMITS
GEOMETRICAL TOLERANCING TO BS308 PART 3





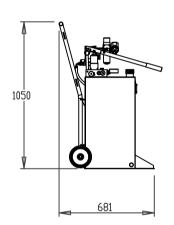




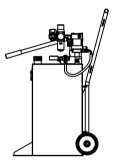


UNLESS OTHERWISE STATED:

DIMENSIONS IN MILLIMETRES







UNIT MANUFACTURED FROM STANDARD SARUM HYDRAULICS MICROPAC PUMP COMPONENTS

AIR DRIVEN PUMP SECTION: "COMPACT" MODEL SHOWN

SEE DATASHEET FOR MODELS

'COMPACT' UNITS UP TO 3.6 LITRES/MINUTE

OR UP TO 740 BAR MATERIALS OF CONSTRUCTION:

MAIERIALS STEEL WETTED PARTS, ANODISED ALLOY AND PLATED STEEL EXTERNAL NITRILE SEALS, POLYURETHANE MAIN SEAL AS STANDARD OTHER OPTIONS AVAILABLE, CONSULT FACTORY.

MANUAL HAND PUMP SECTION. "MD" TWO-SPEED PUMP SHOWN

SEE DATASHEET FOR MODELS 'MD' UNITS 450 BAR OR 700 BAR MAX PRESSURE.

MATERIALS OF CONSTRUCTION: STAINLESS STEEL 316, 303, 304, 302, 431, 420,

CW307G ALUMINIUM BRONZE

SEALS: NITRILE, FILLED PTFE, PTFE, UHMWP. OPERATING TEMPERATURE RANGE -20 TO +80 DEGREE C SUBJECT TO FLUID

WORKING FLUIDS: MINERAL DIL, WATER DR DTHER. CONSULT FACTORY

MASS 35KG APPROX

AIR DRIVEN PUMP MAX PRESSURE SET ON AIR REGULATOR, LOCKABLE TWIST KNOB INLET CHECK VALVE: SOFT SEAT. REPLACEMENT SERVICE KITS AVAILABLE

DUTLET CHECK VALVE STAINLESS STEEL POPPET. REPLACEMENT SERVICE KITS AVAILABLE. 63mm PRESSURE GAUGE OPTIONAL, SHOWN FITTED.

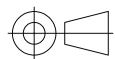
50 LITRE 2-WHEEL TROLLEY SHOWN, 20 LITRE MODEL ALSO AVAILABLE.

13. DUTLET HOSES AND ADAPTOR FITTINGS AVAILABLE. CONSULT FACTORY.

SURFACE FINISH IN MICROMETRES REMOVE SHARP EDGES CUPYRIGHT 2022 SARUM HYDRAULICS LTD. SARUM HYDRAULICS LTD. SARUM SALISBURY, SP4 6EB, UK www.sarum-hydraulics.co.uk HYDRAULICS/ TITLE DRAWING: DUO, COMPACT, TWO-SPEED, 50L TROLLEY MATERIAL PER NOTES FIRST ISSUE 08/22 FINISH PER NOTES D.C.N. CHANGE DESCRIPTION & DATE DATE IMPLEMENTED

	DRAWNN□		APP			
'			CHKD			
	SCALE F	SIZE	SHEET	OF		
	CAD 2-D	DUD-C-	-MD-5T			

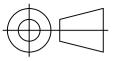
IN DOUBT, ASK THIRD ANGLE PROJECTION

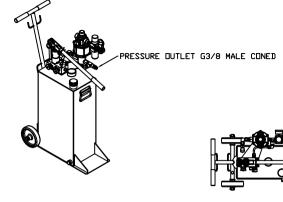


TOLERANCES UNLESS OTHERWISE STATED GENERAL TOLERANCES RIGHT ANGLE BENDS & NO DEC. PLACE +/-1.0mm OTHER ANGLES +/-1°

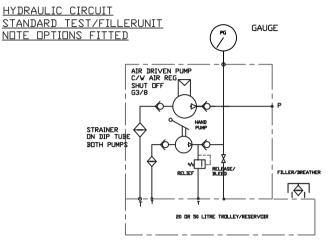
DNE DEC. PLACE +/-0.3mm MACHINED DIAMETERS
TWO DEC. PLACE +/-0.1mm CONCENTRIC WITHIN +/-0.1mm T.I.R.

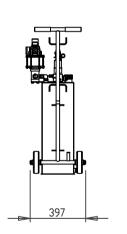
SCREW THREADS ARE ISO METRIC COARSE PITCH TOL. 69/6H (MED. FIT) TO BS3643
WIRE DIA./PLATE THICKNESS TO COMMERCIAL LIMITS GEOMETRICAL TOLERANCING TO BS308 PART 3

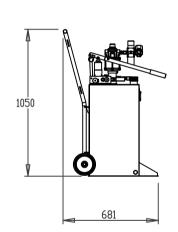


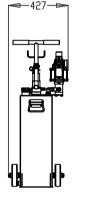


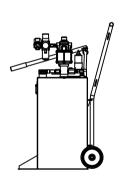












UNIT MANUFACTURED FROM STANDARD SARUM HYDRAULICS MICROPAC PUMP COMPONENTS

AIR DRIVEN PUMP SECTION: "HI-FLO" MODEL SHOWN SEE DATASHEET FOR MODELS

"HI-FLO" UNITS UP TO 8.2 LITRES/MINUTE

OR UP TO 125 BAR
MATERIALS OF CONSTRUCTION:

MAIERIALS STEEL WETTED PARTS, ANODISED ALLOY AND PLATED STEEL EXTERNAL NITRILE SEALS, POLYURETHANE MAIN SEAL AS STANDARD OTHER OPTIONS AVAILABLE, CONSULT FACTORY.

MANUAL HAND PUMP SECTION: "MD" TWO-SPEED PUMP SHOWN

SEE DATASHEET FOR MODELS

'MD' UNITS 450 BAR OR 700 BAR MAX PRESSURE. MATERIALS OF CONSTRUCTION:

STAINLESS STEEL 316, 303, 304, 302, 431, 420, CW307G ALUMINIUM BRONZE SEALS: NITRILE, FILLED PTFE, PTFE, UHMWP.

OPERATING TEMPERATURE RANGE -20 TO +80 DEGREE C SUBJECT TO FLUID

DIMENSIONS IN mm

WORKING FLUIDS: MINERAL DIL, WATER DR DTHER. CONSULT FACTORY

MASS 37KG APPROX

AIR DRIVEN PUMP MAX PRESSURE SET ON AIR REGULATOR, LOCKABLE TWIST KNOB

INLET CHECK VALVE; SOFT SEAT, REPLACEMENT SERVICE KITS AVAILABLE
DUTLET CHECK VALVE; STAINLESS STEEL POPPET, REPLACEMENT SERVICE KITS AVAILABLE.

11. 63mm PRESSURE GAUGE OPTIONAL, SHOWN FITTED.

12. 50 LITRE 2-WHEEL TROLLEY.
13. DUTLET HOSES AND ADAPTOR FITTINGS AVAILABLE. CONSULT FACTORY.

UNLESS OTHERWISE STATED: DIMENSIONS IN MILLIMETRES SURFACE FINISH IN MICROMETRES REMOVE SHARP EDGES

DRAWNN□		APP		
		CHKD		
SCALE F	SIZE	SHEET	OF	
CAD 2-D	DUD-H-	-MD-5T		

REMO	REMOVE SHARP EDGES			COPYRIGHT 2022 SARUM HYDRAULICS LTD.		
				SARUM HYDRAULICS LTD.	rawnN□	
				SALISBURY, SP4 6EB, UK SC www.sarum-hydraulics.co.uk	CALE F	SIZ
				HYDRAULICS www.sarum-hydraulics.co.uk	AD 2-D	DUE
				TITLE NICT DELIVING DIA III FLA TWA CREED FAI TRALLEY	RAWING N	<u>. </u>
				INST DRAWING: DUO, HI-FLO, TWO-SPEED, 50L TROLLEY 🖺	M = M = M	-
1		FIRST ISSUE	08/22	MATERIAL PER NOTES]](]-	∍╞
ISSUE	D.C.N.	CHANGE DESCRIPTION & DATE	DATE IMPLEMENTED	FINISH PER NOTES		